**IN THE SPECIFICATION**

Please insert the following paragraph between lines 19 and 20 on page 13 of the present application:

In other words, an embodiment of the invention features two core plugs that are installed one into each end of the roll core. The left end of the roll core has a core plug called the "roll support, small end" core plug, which has no spline and simply slides over the small diameter mounting surface end of the roll spindle when it is being placed in its final mount position. The right end of the roll core has a core plug called the "roll drive spline" core plug, which preferably has the locking spline feature described above for mating with a spindle spline on the roll spindle itself. The inside diameter of the "roll support, small end" core plug is smaller than the inside diameter of the "roll drive spline" core plug so the roll can only slide onto the spindle in the correct orientation. If an operator tries to slide the roll on the wrong way, (i.e., with the "roll support, small end" as the leading end), the film roll will not fit onto the spindle as the inside diameter of the "roll support, small end" core plug is not sufficient to clear the larger diameter of the spindle mounting surface closest to the spline drive. However, when oriented the correct way, the larger diameter "roll drive spline" core plug is able to slide along the larger diameter spindle mounting surface and the smaller diameter "roll support, small end" core plug is designed for sliding on the smaller diameter mounting surface of the spindle.